C9 Injector 293-4074 Technical File

SKU: Z1BK1002934074





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C9 Injector 293-4074 Technical File

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C9 Injector 293-4074 Technical File

1. 293-4074 Injector Introduction

1.1.293-4074 Injector Basic Information	
Title China made new injector 293-4074 fuel injector for C9 Engine	
SKU 1 Z1BK1002934074	100

1.2. 293-4074 Injector Common Part Number

(1) Injector Exchange Information

Injector Part Number	Re-manufactured Pa Number	t Replacement Number	OE Number
293-4074	15 15 AN	The The The	The the The
2934074	at at a strain	star star 1 star st	an an later at

(2) 293-4074 Matching Information

Car Model	Engine
ENGINE - INDUSTRIAL	C9
shuterni sh	and second second second second second second sec
发电机	SR4B ¹ channel SR4B ¹ channel channel ch

1.3. 293-4074 Injector Part Number Common Writing

293-4074, 293 4074, 2934074 1.4. 293-4074 Injector Parameter

Adaptation System: HEUI System Injector Series: C9 Series

Injector Type: Electromagnetic Injector Vehicle Configuration Information: C9 Engines

1.5. 293-4074 Injector Specifications and Dimensions

Injector Size: 35cm* 14cm *14cm =6860cm³ (L*W*H=V) Injector Net Weight: 1.9kg

Injector Gross Weight: 2kg

Injector Quality: China Made New

Package Size: 38cm* 15cm *15cm = 8550cm³

Injector Type: Diesel Common Rail Injector

MOQ: 4 Pieces

1.6. 293-4074 Injector Quality Control

(1) Injector Testing

All injector spare parts are tested for electrical characteristics, accuracy, high temperature, low temperature, withstand voltage, leakage, durability, and various working conditions.

(2) Injector Assembling

And the quality control of the injector production and installation process, our company strictly follows the standard product installation data and product installation steps to install, such as injector stroke test, injector solenoid value tightening torque, injector nozzle tightening torque.

(3) Injector Inspection

The factory inspection of the injector is undergone full inspection, random inspection, and batch inspection three inspections. Different brands of test benches are used to test the same fuel injector for a total of no less than three times for factory inspection, and the fuel injector installation testing environment are progressed in dust-free workshop.

1.7. 293-4074 Injector Customized Service

(1) Injector Customized Service: Meet the customized needs of OEM manufacturers for shell lettering, logo engraving, injector internal packaging, injector external packaging and labels customized, etc.

		, 	312
C 5501128			
Fuel injector nozzle	Fuel Injector Housing	Fuel Injector Solenoid	Injector Dacking Pox
marking	Engraving	Valve Engraving	Injector Packing Box

(2) Injector Customized Service Requirements:

The purchased of customized injector are not less than 10 pieces. Customized injector packages no less than 1000 pieces.

Customized products involve the need of specify logo, the OEM manufacturer needs to provide trademark authorization and the sample of logo image file.

• Once the customized fuel injector is sold, it cannot be returned or exchanged if there is no quality problems.

1.8. 293-4074 Injector Packing List and Package Size

(1) Injector Spare Parts List No. 00.0 Image 000 Nozzle Protective Cover Cap Name 3.SP Fuel Injector O-Ring Ensure to meet the standard of the Protect nozzle holes from Description Fuel injector part number 293-4074 sealing performance between the being polluted and blocked injector and the engine No. Δ 6 5 Image VCI Anti-rust Bag Name Injector Packing Box Nozzle Gasket Used to ensure the tight fit Package for injector and injector Description Prevent fuel injector from rusting between the tight cap end of the accessories injector and the engine

A Minors are forbidden to use the fuel injector assembly, O-ring, gasket, nozzle protective cover, fuel

injector house protective cover, solenoid valve protective cover, VCI anti-rust bag, and air bubble bag to SPERMIT SPERMIT 2825577 SPRETERT SHADATT SPRIMPTY SPUDATE SHADAT avoid personal injury. st^{al}

O-ring and gasket are disposable installation accessories, and need to be replaced for SHERRIT SHADAR SHEDDER Stanter Stanter Stanter Stanter SPACE re-installation.

A The nozzle protective cover, the injector house protective cover, and the solenoid valve protective -98^{9,000} - Share - State -384 cover are recyclable accessories that can be reused.

VCI anti-rust bags and bubble bags are non-degradable materials, please dispose of them properly $S^{(j,\tilde{\beta})}$ after using.

18⁵³ and a 1700 18⁴⁵ 100 1392 100 al ¹ an A The injector and the installation parts should be coated with appropriate sealing oil during

at N

installation. SHUDD States and States



1.9. 293-4074 Injector Testing Standard and Certificate

We can provide the factory quality inspection test report of each injector to ensure that each injector delivered meets the engine performance indicators.



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1.10. 293-4074 Injector Warranty Instructions

(1) Product Warranty Conditions and Instructions

It is necessary to provide pictures, videos, or test reports detected by the injector inspection equipment when the injector is abnormal during use as evidence to feed back to the salesman. Abnormal conditions are properly explained such as: 1.Smoke, 2. Engine shake, 3. Difficulty starting the engine, 4. Engine noise, 5. oil leakage etc.

(2) Injector Warranty Coverage

Within 15 days after customer receives the 293-4074 injector, if there is a performance failure and the Station . product has no appearance damage, customer can choose to replace it or repair it;

If the 293-4074 injector has performance problems during the warranty period (6-12 months), and it is confirmed that it is product's problems after testing, you can contact our salesmen to replace the same model or a reworked product with the same performance for free;

If the injector house has obvious scratches, it can only be repaired and it will be returned as it is if the Str. Str. product is confirmed to be fault-free.

Let Tips: For products not covered by warranty, our company can provide paid maintenance services. For products after paid repaired, the same performance problem will have a free warranty period within 3 months from the date of repairing.

(3) Injector Out of Warranty Coverage

The warranty period has expired.

Injector failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and used in abnormal environment.

Customer disassembles or repairs the injector personally resulting in damage to the injector.

Injector damage caused by man-made reasons (throwing, strong magnetic field magnetization, set fire). Injector failure or injector damage caused by non-injector design, technology, manufacturing, quality and other issues.

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Injector failure due to system pressure exceeding system approved pressure.

Injector failure caused by system voltage exceeding approved voltage.

Injector failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in the system fuel exceeding the standard requirements.

Injector failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (the tightening torque is too large or too small).

Injector failure caused by not following the installation angle specified in the vehicle engine maintenance manual.

Injector failure caused by not following the cleaning requirements specified in the vehicle engine maintenance manual.

Injector failure caused by failure to replace consumable parts as specified in the vehicle engine maintenance manual.

Injector failure caused by not complying with the intake system fit clearance and exhaust system fit clearance requirements specified in the vehicle engine maintenance manual.

Failure to replace the consumable parts and the fitting clearance of the oil inlet system pipeline and the fuel injector connection in accordance with the fuel intake system specified in the vehicle engine maintenance manual.

1.11. 293-4074 Injector Manufacturer

Injector manufacturer: Shenzhen Shumatt Technology Co., Ltd

2. 293-4074 Injector Technical Support

2.1. 293-4074 Injector Part Number Location

1) E.g.: The injector part number see as follows

.301.	20. 20.	Δ		No.	Name
-sr ⁰			SPATE STREET	Star A Star	brand, logo, part number, series number
s.P	B		NINT SPEIN	ST STATE	nozzle part number
-Sta	10 - 12 - 12 - 17 - 17 - 17 - 17 - 17 - 17	Star St	NALL SPECIE	TT SPARATT SPAR	ALL STATUTLE STATUTE STATUTE STATUTE

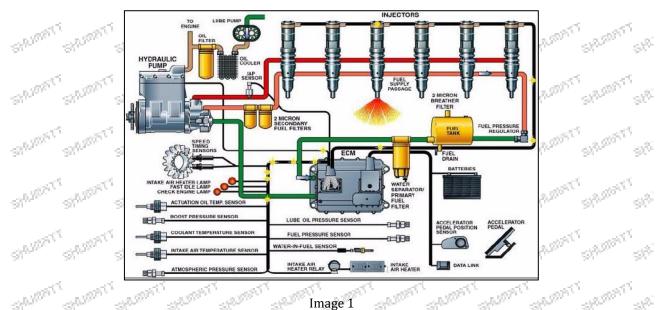
2.2. 326-4700 Injector Application Scenarios

Suitable Car Model: **Caterpillar C7** Engines





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2.3. 293-4074 Injector Installation

(1) 293-4074 Injector Installation Precautions:

The replacement of the fuel injector must strictly follow the electrical system, the approved pressure of the low-pressure fuel intake system, the approved pressure of the high-pressure fuel circuit system, and fuel system replacement consumables requirements (including the low-pressure fuel circuit system filter and the high-pressure fuel circuit) specified in the vehicle engine maintenance manual;

SHURP

A Replacement of wearing parts of the fuel system, cleaning requirements for the connection between the fuel system and the injector, the fitting clearance of the fuel injector connection, the installation angle and tightening torque of the injector, the fitting clearance of the intake system, and the fitting clearance of the exhaust system to ensure the service life of the engine and the normal operation of the injector.

When installing the fuel injector on the engine, it is necessary to clean the engine block, cylinder head and other parts connected to the fuel injector, and ensure that there is no dust, carbon deposits, water, rust spots, etc.

A Before installing, check whether the fuel injector nozzle gasket has been replaced and installed on the fuel injector.

A When installing the fuel injector, apply lubricant between the fuel injector, fuel nozzle sealing gasket and O-ring.

▲ Without replacing new gasket can lead to: deformation of the tight cap of nozzle, deformation of nozzle, deformation of nozzle orifice, oil leakage and air leakage, which will cause serious damage to the fuel injector and nozzle to break and cause damage to the engine.

A When installing the injector on the engine, please carefully check the components related to the installation of the injector, such as the injector pressure plate, screw, injector rod and other accessories are

not deformed, and install it in strict accordance with the operation steps of the engine maintenance manual.

CETT. al la 65 15 -19 C 18 C -A It is forbidden to operate the bare injector for a long time in an environment with serious dust

pollution and corrosion to iron products.

 $\mathcal{A}^{(2)}$ 32.58 2.9⁵⁸ It is forbidden to operate the bare injector for a long time in a strong magnetic field environment.

2.4. 293-4074 Injector Reasons of Not Working Normally

- (1) There is air in the oil circuit of the engine fuel system.
- (2) Vehicle oil pump oil supply system is not normal.
- (3) Engine common rail system oil leakage or pressure limiting valve damage.
- (4) There is a short circuit, cutting out and poor contact in the wiring harness connected to the fuel
- injector of the vehicle.
- 514,500 SPA 200 (5) The long-term placement of the injector causes the anti-rust oil to solidify, and the internal components are stuck or the oil holes are blocked. State State

₽ Before installing, carefully check whether other components in the common rail system except the fuel injector are damaged so as to prevent the fuel injector from not working properly after being replaced.

2.5. 293-4074 Injector Causes to Damage

- (1) Don't operate properly according to engine maintenance manual during dis-assembly or installation, resulting in damage to the injector.
- (2) The fuel oil used for the vehicle does not meet the standard cause damage to the injector, such as: the
- water content in the fuel oil exceeds the standard, iron powder, aluminum powder, sulfide impurities exceed the standard, etc.
- (3) The engine is not regularly maintained according to the engine maintenance manual (please refer to the vehicle maintenance manual for the maintenance mileage). For example, failure to replace the lubricating oil of the engine system for a long time will cause abnormal wear of the engine, excessive
- exhaust gas volume or a large amount of carbon deposits inside the engine. The filter is not replaced during maintenance or the replaced filter cannot reach the original filter standard. all above reasons SALEDR can cause damage to the injector.
- (4) The abrasion of the oil pump produces iron powder and aluminum powder enter the fuel injector and Start. cause damage to the fuel injector.
- (5) The deformation and abrasion of fuel tank result in iron powder or aluminum powder entering the fuel injector and causing damage to the fuel injector.
- (6) The fuel injector is damaged due to replacement or adjustment of the relevant parts of the fuel injector. For example, the valve clearance does not meet the standard after the engine is repaired, the replacement or modification of the wiring harness connected to the injector fails to meet the original standard.
- (7) The engine is overheated and overloaded for a long time working results in damage to the fuel injector.
- (8) The injector will be damaged naturally at the end of its working life.
- 537.505 38.²⁰⁸ (9) The injector is magnetized (injector parts' magnetic exceeded) causing the injector to not work properly. 91^{0,000} $\mathcal{A}^{\mathbb{Q}^3}$

Before replacing the fuel injector, please check the engine parts carefully according to the engine maintenance manual to avoid the fuel injector being damaged again after replacement.

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2.6. 293-4074 Injector Technical Support Obtaining Methods

(1) Injector Technical File, visit <u>http://shumatt.com</u> to get the technical file.

(2) Injector Technical Videos
Facebook: Visit <u>https://www.facebook.com/hison.li</u> to get the technical videos, constantly follow can get

more information. **YouTube:** <u>https://www.youtube.com/channel/UCByvYBx7VjV_mAfxh_Hu-aw</u> to get the technical videos, constantly follow can get more information.

Shumatt: Visit http://shumatt.com to get the technical videos.

(3) Injector Information Query Software

TruckBook Parts EPC APP, Android/Apple App Store download and install, visit <u>http://shumatt.com</u> to get the download and installation tutorial.

(4) Search The fuel injector test data through TruckBook Parts EPC APP.

3. 293-4074 Injector Purchase and Delivery

3.1.293-4074 Injector Purchase Payment Term

Payment Terms: T/T, PayPal, Alipay, WeChat

Please contact our salesmen for specific payment information.

3.2. 293-4074 Injector Main Sales Markets

Injector main sales markets: Asia, Europe, North America, South America, Africa etc.

3.3. 293-4074 Injector Declaration Requirements

Shumatt can assist customers to provide the following documents for import customs clearance: contract, invoice, packing list, bill of lading, insurance policy, certificate of origin, etc.

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3.4. 293-4074 Injector Shipping Ways

Destination in China areas: SF Express, Debon Express, the corresponding logistics company can be provided according to customer requirements in special cases.

Destinations out of China's areas: DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by customers.

3.5. 326-4700 Injector Lead time

Lead time: Send out within 3 – 7 working days after receiving payment (Except for special products and special cases).

3.6.293-4074 Injector Logistics Time for Destination Out of China's Areas

DHL Logistics Time:

DITE LOGISTICS							
Country or Regio Departure	on of Hong Kong China	, Other Countries or Regions of Asia	Australia and New Zealand	Europe	America	Other Countries	$g^{(0)}$
China's Mainla	nd 7 Days	7 Days	8 Days	8 Days	8-12 Days	7-10 Days	
UPS Logistics	UPS Logistics Time: Country or Region of Departure: China's Mainland						
Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time	Country of De	stination	Estimated Arrival Time	Bara
Japan	3 Days	UK	5-7Days	Egypt	18 ⁵⁶ . 18	5-7 Days	Ι.,
Turkey	5-7 Days	Singapore	3 Days	Switzerl	and Street	5-7 Days	ф?°
Bahrain	5-7 Days	Latvia	7-10 Days	New Zea	land	7-10 Days	

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Snenznen Snumatt Technology Co., Ltd							
Sri Lanka	5-7 Days	Thailand	3 Days	Austria	5-7 Days		
Romania	5-7 Days	Vietnam	3-5 Days	Estonia	5-7 Days		
Malaysia	3-5 Days	Israel	5-7 Days	Mexico	7-10 Days	251	
France	5-7 Days	America	5-7 Days	United Arab Emirates	5-7 Days		
Staly Staly	5-7 Days	Netherlands	5-7 Days	Bengal	7-10 Days	9 ⁸ -	
Lebanon	5-7 Days	Philippine	3-5 Days	Greece	7-10 Days		
South Korea	3 Days	Spain	5-7 Days	Myanmar	5-7 Days	19.0	
Canada	5-7 Days	Germany	5-7 Days	Saudi Arabia	7-10 Days		
Portugal	5-7 Days	Australia	5-7 Days	South Africa	7-10 Days	de la	
Denmark	5-7 Days	Belgium	5-7 Days	Ukraine	7-10 Days		
India	7-10 Days	Qatar	7-10 Days	Poland	5-7 Days	. 4	
Indonesia	3-5 Days	Morocco	7-10 Days	Pakistan	7-10 Days	277	
Kuwait	7-10 Days	Ton Ton D	The Mar	The The	de de		

The logistics time is for reference only, subjects are according to the actual arrival.

3.7. 293-4074 Injector Packing

Domestic express packaging: Usually wrapped in waterproof scotch tape, such as picture No.2. **International express packaging:** Wrapped with waterproof yellow tape After wrapping the black protective film, such as picture No. 3.

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Pallet Shipping: Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, such as picture No. 4,also, the products can be packaged according to customers' requirements.

A The packing tray is made of plastic and can be recycled.

Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are non-degradable materials, please dispose of them properly.

Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film, and white wrapping protective film to avoid personal injury.



Domestic express packaging: Wrapped by Transparent tape International express packaging: Wrapped with yellow tape after wrapping black protective film

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Pic No. 4

Pallet Shipping: Use pallet that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties

-A.I.I 4. 293-4074 Injector Storage Standard

(1) Choose a suitable storage place

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The warehouse and cargo yard where the fuel injector is stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acid, alkali, salt and other substances; the storage place should have a good drainage system; the cargo yard should be flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir area and Car dry.

all the

(2) Strict requirements of warehousing

Strict inspections should be carried out when the fuel injectors are put into storage, the surface cleaning work should be done well to remove water traces, oil stains, ash and other dirt, remove the rust and do anti-rust treatment in time. Packaged injectors must be protected from damage.

(3) Keep the warehouse dry and preventing moisture

The relative humidity is usually below 70% for the fuel injectors placed in the room, and the corrosion of the fuel injectors is significantly reduced.

Injectors must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content.

(4) Stack Properly

and and a start a start a start . After the injector is exposed to rain, the corrosion rate will increase significantly. The purpose of sealing is to isolate the injector from rainwater and humid air, so the warehouse window should be checked in time to avoid rainwater entering the warehouse

If the fuel injector package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and oil applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied oil in time.

It is forbidden to leave the injector exposed in the air for a long time.

It is forbidden to store acid, alkali, salt and other substances together with the injector,

A The unpacked fuel injector must be rust-proof during secondary storage.

5. Company Information when i share share



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Website: www.shumatt.net

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SPORT

Shenzhen Office: Room 428-430, Building B, Huafeng Zhigu Technology Industrial Park, Exit B, Fuyong Metro Station, Bao'an District, Shenzhen, China's Mainland

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Hong Kong Office: Jianfa Street Industrial Zone, Tuen Mun, New Territories, Hong Kong, China

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Mob/Whatsapp: +86 13410541523 Email :<u>ruby@shumatt.com</u> © 2023 Shenzhen Shumatt Technology Co., Ltd • After-sales Service Address: Please contact our salesmen to obtain and provide the corresponding product maintenance reasons (Reference: <u>1.10.326-4700 Injector Warranty Instructions</u>)

5.2	. Contact Information	1	The The The T	6	and water in			
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3. ₃₀ 0.	Rebecca	+86-18025349821	sales01@shumatt.com	Rebecca SHUMATT	SHUMATT Rebecca			
4	Janny	+86-18028749821	sales02@shumatt.com	Janny shumatt	Janny Shumatt			
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6	Natalie	+86- 18938945856	sales15@shumatt.com	Shumatt Natalie	Lin Natalie			
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8	Hison Li	+86-18318811871	web@shumatt.com	Hison Li	Hison Li			
9	Mecca	+86-18938948618	sales11@shumatt.com	Shumatt Mecca	Shumatt Mecca			
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	PS: Shumatt's sales-men's emails are all end with @shumatt.com							

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