

**B21/B23/B24/B27 Injector Adjust Shim Technical File**

SKU: G1N22123242740



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**B21/B23/B24/B27 Injector Adjust Shim Technical File****1. B21/B23/B24/B27 Injector Adjust Shim Introduction****1.1. B21/B23/B24/B27 Injector Adjust Shim Basic Information**

Title	B21/B23/B24/B27 Injector Adjust Shim	Quality
SKU	G1N22123242740	China Made New

**1.2. B21/B23/B24/B27 Injector Adjust Shim Common Part Number****(1) Injector Adjust Shim Exchange Information**

Injector Part Number	OE Number
095000-5321	/

**(2) Injector Adjust Shim Application Information**

Vehicle Brand	Car Model	Engine Model	OE Number
095000-5226	HINO	0403	23670-E0340

**(3) Injector Adjust Shim Common Writing**

B21/B23/B24/B27

**1.3. B21/B23/B24/B27 Injector Adjust Shim Parameter**Adaptation System: **Common Rail System**Injector Adjust Shim Series: **CRI2**Injector Adjust Shim Type: **Electromagnetic****1.4. B21/B23/B24/B27 Injector Adjust Shim Specifications And Dimensions**Injector Adjust Shim Thickness: **B21 (1.0-2.5) B23: (1.0-2.5) B24 (1.20-1.38) B27: (1.50-1.72)**Injector Adjust Shim Net Weight: **3.1g**Injector Adjust Shim with Package Weight: **310g**Injector Adjust Shim Quality: **China Made New**Injector Adjust Shim Package Size: **31\*cm\*25cm \*2cm**Injector Adjust Shim Type: **High Pressure Common Rail Injector Adjust Shim**Injector Adjust Shim MOQ: **500 Pieces****1.5. B21/B23/B24/B27 Injector Adjust Shim Quality Control****(1) Injector Adjust Shim Testing**

All injector adjust shims are tested for electrical characteristics, accuracy, high temperature, low temperature, withstand voltage, leakage, durability, and various working conditions.

**(2) Injector Adjust Shim Assembling**

For the quality control of the injector adjust shim production and installation process, our company strictly follows the standard product installation data and product installation steps to install.

**(3) Injector Adjust Shim Inspection**

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The factory inspection of the injector adjust shim is undergone full inspection, random inspection, and batch inspection three inspections. Different brands of test benches are used to test the same injector adjust shim for more than three times for factory inspection, and the injector adjust shim installation testing environment are progressed in dust-free workshop.

## 1.6. B21/B23/B24/B27 Injector Adjust Shim Customized Service

**(1) Injector Adjust Shim Customized Service Coverage:** Meet the customized needs of OEM manufacturers for shell lettering, logo engraving, injector adjust shim internal packaging, injector adjust shim external packaging and labels customized, etc.



Injector Adjust Shim Packaging

## (2) Injector Adjust Shim Customized Service Requirements:

The quantity of customized injector adjust shims shall not be less than **10 pieces**.

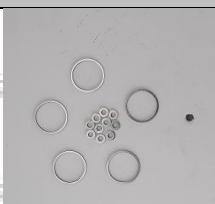


The quantity of customized injector adjust shim packages shall not be less than **1000 pieces**.

Customized products involve the need of specify logo, the OEM manufacturer needs to provide trademark authorization and the sample of logo image file.

**▲ Once the customized injector adjust shim is sold, it cannot be returned or exchanged if there are no quality problems.**

## 1.7. B21/B23/B24/B27 Injector Adjust Shim Packing List and Package Size

### (1) Injector Adjust Shim Spare Parts List

No.	1	2	3
Image			
Name	Injector Adjust Shim Size	Injector Adjust Shim Thickness	Injector Adjust Shim Accuracy
Description	B21 ( :Φ 3.5* Φ 6.8 ) B23 ( Φ 3.15* Φ 5.75 ) B24 ( Φ 1.7* Φ 3.95 ) B27 ( Φ 21.5* Φ 24.3 )	B21 ( 1.0-2.5 ) B23 ( 1.0-2.5 ) B24 ( 1.20-1.38 ) B27 ( 1.50-1.72 )	0.01/0.02/Step



**Minors are prohibited from using the injector adjust shim and Plastic film to avoid personal injury.**



**The adjust shim is a one-time installation accessory and needs to be replaced when it is installed**

again.



Plastic film is a non-degradable material, please dispose of it properly after use.



The injector adjust shim and the installation parts guide tube should be treated with appropriate sealing oil during installation.

## (2) Injector Adjust Shim Box Size



No.	Name	Injector Adjust Shim Packing Size (cm)
1	Injector Adjust Shim Packaging Box	31*225*2

### 1.8. B21/B23/B24/B27 Injector Adjust Shim Testing Standard and Certificate

Shumatt can provide the factory quality inspection test report of each injector adjust shim to ensure that each injector adjust shim delivered meets the engine performance indicators.

BOTEN		测试报告		4.05.2019 10:42:09	
承接企业: _____ 电话: _____ 地址: _____ 传真: _____ 检测人: _____ 客户地址: _____ 送检单位: _____ 电话: _____ 客户姓名: _____ 传真: _____ 检测描述: _____ 检测名称: 检测器 型号-零件号: _____ 检测时间: _____					
<b>检测结果</b>					
检测标准号: C91003-6511 检测标准: 检测标准					
ISAR TEST:	38	4	4.5	20.0 ± 1.0	✓
Back:	38	4	75.0	20.0 ± 1.0	✓
WFRM:	38	42.5 ± 10.5	0.0	20.0 ± 1.0	✗
Max:	201.5	218.0 ± 14.4	0.0	20.0 ± 1.0	✓
TL:	28.4	25.0 ± 8.5	0.0	20.0 ± 1.0	✓
IL:	14.1	10.0 ± 4.8	0.0	20.0 ± 1.0	✓
VE:	5.2	4.0 ± 1.6	0.0	20.0 ± 1.0	✓
检测人: _____ 检测时间: _____ <input type="checkbox"/> 维修前 <input type="checkbox"/> 维修后					

### 1.9. B21/B23/B24/B27 Injector Adjust Shim Warranty Instructions

#### (1) Product Warranty Conditions and Instructions

It is necessary to provide pictures, videos, or test reports detected by the injector adjust shim inspection equipment when the injector adjust shim is abnormal during use as evidence to feed back to the salesman.

Abnormal conditions are properly explained such as: 1. Smoke, 2. Engine shake, 3. Difficulty starting the engine, 4. Engine noise, 5. oil leakage etc.

#### (2) Injector Adjust Shim Warranty Coverage

Within 15 days after customer receives the B21/B23/B24/B27 injector adjust shim, if there is a performance failure and the product has no appearance damage, customer can choose to replace it or repair it;

If the B21/B23/B24/B27 injector adjust shim has performance problems during the warranty period (6-12 months), and it is confirmed that it is product's problems after testing, you can contact our salesmen to replace the same model or a reworked product with the same performance for free;

If the injector adjust shim house has obvious scratches, it can only be repaired and it will be returned as it is if the product is confirmed to be fault-free.

**⚠ Tips:** For products not covered by warranty, our company can provide paid maintenance services. For products after paid repaired, the same performance problem will have a free warranty period within 3 months from the date of repairing.

### **(3) Injector Adjust Shim Out of Warranty Coverage**

- ① The warranty period has expired.
- ② Injector adjust shim failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and used in abnormal environment.
- ③ Customer disassembles or repairs the injector adjust shim personally resulting in damage to the injector adjust shim.
- ④ Injector adjust shim damage caused by man-made reasons (throwing, strong magnetic field magnetization, set fire).
- ⑤ Injector adjust shim failure or injector adjust shim damage caused by non-injector adjust shim design, technology, manufacturing, quality, and other issues.
- ⑥ Injector adjust shim failure due to system pressure exceeding system approved pressure.
- ⑦ Injector adjust shim failure caused by system voltage exceeding approved voltage.
- ⑧ Injector adjust shim failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in the system fuel exceeding the standard requirements.
- ⑨ Injector adjust shim failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (the tightening torque is too large or too small).
- ⑩ Injector adjust shim failure caused by not following the installation angle specified in the vehicle engine maintenance manual.
- 11 Injector adjust shim failure caused by not following the cleaning requirements specified in the vehicle engine maintenance manual.
- 12 Injector adjust shim failure caused by failure to replace consumable parts as specified in the vehicle engine maintenance manual.
- 13 Injector adjust shim failure caused by not complying with the intake system fit clearance and exhaust system fit clearance requirements specified in the vehicle engine maintenance manual.
- 14 Failure to replace the consumable parts and the fitting clearance of the oil inlet system pipeline and the Injector Adjust Shim connection in accordance with the fuel intake system specified in the vehicle engine maintenance manual.

### **1.10. B21/B23/B24/B27 Injector Adjust Shim Manufacturer**

**Injector Adjust Shim Manufacturer:** Shenzhen Shumatt Technology Co., Ltd

## **2. B21/B23/B24/B27 Injector Adjust Shim Technical Support**

### **2.1. B21/B23/B24/B27 Injector Adjust Shim Installation**

#### **(1) B21/B23/B24/B27 Injector Adjust Shim Installation Precautions:**

**⚠ The replacement of the injector adjust shim must strictly follow the electrical system, the approved**



pressure of the low-pressure fuel intake system, the approved pressure of the high-pressure fuel circuit system, and fuel system replacement consumables requirements (including the low-pressure fuel circuit system filter and the high-pressure fuel circuit) specified in the vehicle engine maintenance manual.

⚠ Replacement of wearing parts of the fuel system, cleaning requirements for the connection between the fuel system and the injector adjust shim, the fitting clearance of the injector adjust shim connection, the installation angle and tightening torque of the injector adjust shim, the fitting clearance of the intake system, and the fitting clearance of the exhaust system to ensure the service life of the engine and the normal operation of the injector adjust shim.

⚠ When installing the injector adjust shim on the engine, it is necessary to clean the engine block, cylinder head and other parts connected to the injector adjust shim, and ensure that there is no dust, carbon deposits, water, rust spots, etc.

⚠ Before installation, check whether the injector adjusting shim and the nozzle sealing shim have been replaced and installed on the injector adjust shim.

⚠ When installing the injector adjust shim, apply lubricant between the injector adjust shim, nozzle sealing shim, and O-ring.

⚠ Failure to replace the sealing ring shim with a new one may result in: deformation of the injector adjust shim, the oil nozzle cap, the oil nozzle, and the oil nozzle spray hole; oil and air leakage may cause serious damage to the injector adjust shim, resulting in the breakage of the oil nozzle and damage to the engine.

⚠ When installing the injector adjust shim on the engine, please carefully check the components related to the installation of the injector adjust shim, such as the injector adjust shim pressure plate, screw, injector adjust shim rod and other accessories are not deformed, and install it in strict accordance with the operation steps of the engine maintenance manual.

⚠ It is forbidden to operate the bare injector adjust shim for a long time in an environment with serious dust pollution and corrosion to iron products.

⚠ It is forbidden to operate the bare injector adjust shim for a long time in a strong magnetic field environment.

## **2.2. B21/B23/B24/B27 Injector Adjust Shim Not Working Normally**

- (1) There is air in the oil circuit of the engine fuel system.
- (2) Vehicle oil pump's oil supply system is not normal.
- (3) Engine common rail system oil leakage or pressure limiting valve damage.
- (4) There is a short circuit, cutting out and poor contact in the wiring harness connected to the injector adjust shim of the vehicle.
- (5) The long-term placement of the injector adjust shim causes the anti-rust oil to solidify, and the internal components are stuck or the oil holes are blocked.



**⚠ Before installing, carefully check whether other components in the common rail system except the injector adjust shim are damaged to prevent the injector adjust shim from not working properly after being replaced.**

### 2.3. B21/B23/B24/B27 Injector Adjust Shim Causes of Being Damaged

- (1) Didn't operate properly according to engine maintenance manual during disassembly or installation, resulting in damage to the injector adjust shim.
- (2) The fuel oil used for the vehicle does not meet the standard cause damage to the injector adjust shim, such as: the water content in the fuel oil exceeds the standard, iron powder, aluminum powder, sulfide impurities exceed the standard, etc.
- (3) The engine is not regularly maintained according to the engine maintenance manual (please refer to the vehicle maintenance manual for the maintenance mileage). For example, failure to replace the lubricating oil of the engine system for a long time will cause abnormal wear of the engine, excessive exhaust gas volume or a large amount of carbon deposits inside the engine. The filter is not replaced during maintenance or the replaced filter cannot reach the original filter standard. all above reasons can cause damage to the injector adjust shim.
- (4) The abrasion of the injector adjust shim produces iron powder and aluminum powder enter the injector adjust shim and cause damage to the injector adjust shim.
- (5) The deformation and abrasion of fuel tank result in iron powder or aluminum powder entering the injector adjust shim and causing damage to the injector adjust shim.
- (6) The injector adjust shim is damaged due to replacement or adjustment of the relevant parts of the injector adjust shim. For example, the valve clearance does not meet the standard after the engine is repaired, the replacement or modification of the wiring harness connected to the injector adjust shim fails to meet the original standard.
- (7) The engine is overheated and overloaded for a long-time working result in damage to the injector adjust shim.
- (8) The injector adjust shim will be damaged naturally at the end of its working life.
- (9) The injector adjust shim is magnetized (injector adjust shim parts' magnetic exceeded) causing the injector adjust shim to not work properly.

**⚠ Before replacing the injector adjust shim, please check the engine parts carefully according to the engine maintenance manual to avoid the injector adjust shim being damaged again after replacement.**

### 2.4. B21/B23/B24/B27 Injector Adjust Shim Technical Support Obtaining Methods

- (1) Injector Adjust Shim Technical File, visit <http://shumatt.com> to get the technical file.
- (2) Injector Adjust Shim Technical Videos

**YouTube:** [https://www.youtube.com/channel/UCByvYBx7ViV\\_mAfxh\\_Hu-aw](https://www.youtube.com/channel/UCByvYBx7ViV_mAfxh_Hu-aw) to get the technical videos, constantly follow can get more information.

**Shumatt:** Visit <http://shumatt.com> to get the technical videos.

- (3) Injector Adjust Shim Information Query Software  
TruckBook Parts EPC APP, Android/Apple App Store download and install, visit <http://shumatt.com> to get

the download and installation tutorial

(4) Search The fuel injector adjust shim test data through TruckBook Parts EPC APP.

### 3. B21/B23/B24/B27 Injector Adjust Shim Purchase and Delivery

#### 3.1. B21/B23/B24/B27 Injector Adjust Shim Purchase Payment Term

**Payment Terms:** T/T, PayPal, Alipay, WeChat

**⚠ Please contact our salesmen for specific payment information.**

#### 3.2. B21/B23/B24/B27 Injector Adjust Shim Main Sales Markets

**Injector Adjust Shim Main Sales Markets:** Asia, Europe, North America, South America, Africa etc.

#### 3.3. B21/B23/B24/B27 Injector Adjust Shim Declaration Requirements

Shumatt can assist customers to provide the following documents for import customs clearance: contract, invoice, packing list, bill of lading, insurance policy, certificate of origin, etc.

#### 3.4. B21/B23/B24/B27 Injector Adjust Shim Shipping Ways

**Destination in China Areas:** SF Express, Debon Express, the corresponding logistics company can be provided according to customer requirements in special cases.

**Destinations Out of China's Areas:** DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by customers.

#### 3.5. B21/B23/B24/B27 Injector Adjust Shim Lead Time

**Lead Time:** Send out within 3 – 7 working days after receiving payment (Except for special products and special cases).

#### 3.6. B21/B23/B24/B27 Injector Adjust Shim Logistics Time for Destination Out of China's Areas

**DHL Logistics Time:**

Country or Region of Departure	Hong Kong, China	Other Countries or Regions of Asia	Australia and New Zealand	Europe	America	Other Countries
China's Mainland	7 Days	7 Days	8 Days	8 Days	8-12 Days	7-10 Days

**UPS Logistics Time: Country or Region of Departure: China's Mainland**

Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time
Japan	3 Days	UK	5-7Days	Egypt	5-7 Days
Turkey	5-7 Days	Singapore	3 Days	Switzerland	5-7 Days
Bahrain	5-7 Days	Latvia	7-10 Days	New Zealand	7-10 Days
Sri Lanka	5-7 Days	Thailand	3 Days	Austria	5-7 Days
Romania	5-7 Days	Vietnam	3-5 Days	Estonia	5-7 Days
Malaysia	3-5 Days	Israel	5-7 Days	Mexico	7-10 Days

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France	5-7 Days	America	5-7 Days	United Arab Emirates	5-7 Days
Italy	5-7 Days	Netherlands	5-7 Days	Bengal	7-10 Days
Lebanon	5-7 Days	Philippine	3-5 Days	Greece	7-10 Days
South Korea	3 Days	Spain	5-7 Days	Myanmar	5-7 Days
Canada	5-7 Days	Germany	5-7 Days	Saudi Arabia	7-10 Days
Portugal	5-7 Days	Australia	5-7 Days	South Africa	7-10 Days
Denmark	5-7 Days	Belgium	5-7 Days	Ukraine	7-10 Days
India	7-10 Days	Qatar	7-10 Days	Poland	5-7 Days
Indonesia	3-5 Days	Morocco	7-10 Days	Pakistan	7-10 Days
Kuwait	7-10 Days	/	/	/	/

⚠ The logistics time is for reference only and is subject to the actual arrival.

### 3.7. B21/B23/B24/B27 Injector Adjust Shim Packing

**Domestic Express Packaging:** Usually wrapped in waterproof scotch tape, such as picture No. 1.

**International Express Packaging:** Wrapped with waterproof yellow tape After wrapping the black protective film, such as picture No. 2.

**Pallet Shipping:** Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, such as picture No. 3, also, the products can be packaged according to customers' requirements.

⚠ The packing tray is made of plastic and can be recycled.

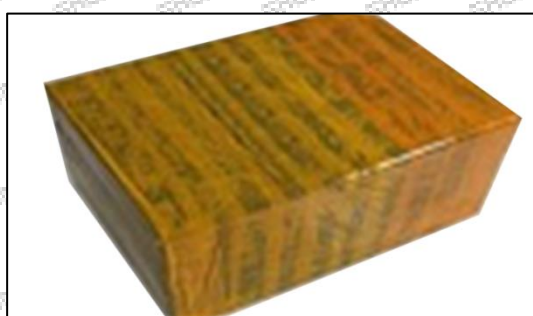
⚠ Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are non-degradable materials, please dispose of them properly.

⚠ Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film, and white wrapping protective film to avoid personal injury.



Pic No. 1

**Domestic express packaging:**  
Wrapped with Transparent tape



Pic No. 2

**International express packaging:**  
Wrapped with yellow tape after wrapping black protective film



Pic No. 3

**Pallet shipment:** Use pallets that meet export requirements and wrap with white plastic wrap and tie.

#### 4. B21/B23/B24/B27 Injector Adjust Shim Storage Standard

##### (1) Choose a Suitable Storage Place

The warehouse and cargo yard where the injector adjust shim is stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acids, alkali, salt, and other substances; the storage place should have a good drainage system; the cargo yard should be flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir area dry.

##### (2) Strict Requirements of Warehousing

Strict inspections should be carried out when the injector adjust shims are put into storage, the surface cleaning work should be done well to remove water traces, oil stains, ashes, and other dirt, remove the rust and do anti-rust treatment in time. Packaged injector adjust shims must be protected from damage.

##### (3) Keep The Warehouse Dry And Preventing Moisture

The relative humidity is usually below 70% for the injector adjust shims placed in the room, and the corrosion of the injector adjust shims is significantly reduced.

Injector adjust shims must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content.

##### (4) Stack Properly

After the injector adjust shim is exposed to rain, the corrosion rate will increase significantly. The purpose of sealing is to isolate the injector adjust shim from rainwater and humid air, so the warehouse window should be checked in time to avoid rainwater entering the warehouse.

If the injector adjust shim package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and oil applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied oil in time.



**It is forbidden to leave the injector adjust shim exposed in the air for a long time.**

⚠ It is forbidden to store acids, alkalis, salts, and other substances together with the injector adjust shim.

⚠ The unpacked injector adjust shim must be rust-proof during secondary storage.

## 5. Company Information



### 5.1. Company Introduction

**Chinese Name:** 深圳市舒马特科技有限公司

**English Name:** Shenzhen Shumatt Technology Co., Ltd

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📍 **Shenzhen Office:** Exit C, Qiao Touxu Metro Station, NO. 66 Chongqing Road, Fuhai Avenue, Bao'an

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District, Shenzhen, China Mainland

📍 **Hong Kong Office:** Jianfa Street Industrial Zone, Tuen Mun, New Territories, Hong Kong, China

📍 **After-sales Service Address:** Please contact our salesmen to obtain and provide the corresponding product maintenance reasons (Reference: [1.9. B21/B23/B24/B27 Injector Adjust Shim Warranty Instructions](#))

## 5.2. Salesmen's Contact Information

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<b>PS:</b> Shumatt's salesmen's emails are all end with <b>@shumatt.com</b>			

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