

# **094230-0050** Fuel Pump Transfer Pump Gear Technical File

SKU1: C1L30942300050

SKU2: L3D5D940000530C





# 094230-0050 Fuel Pump Transfer Pump Gear Technical File

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## 094230-0050 Fuel Pump Transfer Pump Gear Technical File

#### 1. 094230-0050 Fuel Pump Transfer Pump Gear Introduction

#### 1.1. 094230-0050 Fuel Pump Transfer Pump Gear Basic Information

Title 094230-0050 Fuel Pump Transfer Pump Gear		Quality
SKU1	C1L30942300050	Disassemble Parts
SKU2	L3D5D940000530C	Disassemble Parts

#### 1.2. 094230-0050 Fuel Pump Transfer Pump Gear Common Part Number

#### (1) Fuel Pump Transfer Pump Gear Exchange Information

Fuel Pump Transfer Pump Gear Part Number	Common Part Number
094230-0050	/

#### (2) Fuel Pump Transfer Pump Gear Application Information

Applicable Fuel pump	OE Number	For Car Model	Engine Number
094000-0061	22730-1022	ISUZU	6HK1
094000-0097	8-94392714-2	ISUZU HUM	6HK1
094000-0101	8-94390573-2	ISUZU	6HE1-US
094000-0133	16730Z6004		71 71
094000-0145	1-15603129-0	ISUZU	6SD1
094000-0166	8-94392713-2	ISUZU	6HK1
094000-0226	1-15603267-2	ISUZU	6WG1
094000-0243	16731ND001	Hom, 245 wir. 245 wir.	SHOW, THOM, SHOW
094000-0276	1-15603239-2	1	/
094000-0305	8-94392769-2	ISUZU	6HK1
094000-0400	8-97602488-0	ISUZU	6HK1
094000-0420	S2273-01231	HINO	E13C
094000-0430	22100-E0390	HINO	P11C
094000-0480	8-97603414-0	ISUZU	6WG1
094000-0530	22100-E0360	HINO	P11C
094000-0540	111101048D	FAWDE	CA6DL-32
094000-0550	SKUM / SKUM	SDEC HUIL	D6114
094000-0650	/	SDEC	SC9DK
094000-0661	The Thin The	CNHTC	WD615

# (3) Fuel Pump Transfer Pump Gear Part Number Common Writing 094230-0050

### 1.3. 094230-0050 Fuel Pump Transfer Pump Gear Parameter

**Adaptation System: Common Rail System** 

Fuel Pump Transfer Pump Gear Series: HPO Series

Fuel Pump Transfer Pump Gear Type: High Pressure Fuel Pump Transfer Pump Gear

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#### 1.4. 094230-0050 Fuel Pump Transfer Pump Gear Specifications and Dimensions

Fuel Pump Transfer Pump Gear Size: 5 cm\*5cm \*1cm

Fuel Pump Transfer Pump Gear Net Weight: 85g
Fuel Pump Transfer Pump Gear Gross Weight: 500g

Fuel Pump Transfer Pump Gear Quality: Disassemble Parts
Fuel Pump Transfer Pump Gear Package Size: 5 cm\*6cm \*12cm

Fuel Pump Transfer Pump Gear MOQ: 1 Pieces

#### 1.5. 094230-0050 Fuel Pump Transfer Pump Gear Quality Control

#### (1) Fuel Pump Transfer Pump Gear Testing

All fuel pump transfer pump gear spare parts are tested for electrical characteristics, accuracy, high temperature, low temperature, withstand voltage, leakage, durability, and various working conditions.

#### (2) Fuel Pump Transfer Pump Gear Assembling

For the quality control of the fuel pump transfer pump gear production and installation process, our company strictly follows the standard product installation data and product installation steps to install, such as fuel pump transfer pump gear stroke test, fuel pump transfer pump gear fatigue spring testing.

#### (3) Fuel Pump Transfer Pump Gear Inspection

The factory inspection of the fuel pump transfer pump gear is undergone full inspection, random inspection, and batch inspection three inspections. Different brands of test benches are used to test the same fuel pump transfer pump gear for more than three times for factory inspection, and the fuel pump transfer pump gear installation testing environment are progressed in dust-free workshop.

#### 1.6. 094230-0050 Fuel Pump Transfer Pump Gear Customized Service

(1) **Fuel Pump Transfer Pump Gear's Customized Service Gearage:** Meet the customized needs of OEM manufacturers for shell lettering, logo engraving, fuel pump transfer pump gear internal packaging, fuel pump transfer pump gear external packaging and labels customized, etc.



#### (2) Fuel Pump Transfer Pump Gear's Customized Service Requirements:

The quantity of customized fuel pump transfer pump gears shall not be less than 10 pieces.

The quantity of customized fuel pump transfer pump gear packages shall not be less than 1000 pieces.

Customized products involve the need of specify logo, the OEM manufacturer needs to provide trademark

authorization and the sample of logo image file.

• Once the customized fuel pump transfer pump gear is sold, it cannot be returned or exchanged if there is no quality problem.

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#### 1.7. 094230-0050 Fuel Pump Transfer Pump Gear Packing List and Package Size

#### (1) Fuel Pump Transfer Pump Gear Spare Parts List

No.	1	2	3
Image SAUMFITT SAUMFITT	SHUM SHUM		
Name	Fuel pump transfer pump gear assy	White air bubble bag	White anti-rust bag
Description	Fuel pump transfer pump gear assy number: 094230-0050	Prevent fuel pump transfer pumps from being damaged by external forces	Prevent fuel pump transfer pumps from rusting
No.	AFTT METT	METT METT MET	MATT MATT
Image	APERATION. JOHN MODIL THE LINGUISTO JOHN OC. JOHN MODIL THE VOT HS LINGUISTO LINGUISTO JOHN	arun. Harun. Harun. L.	SHUMFITT SHUMFITT SHUMFIT
Name	Desiccant	Anti-rust paper	
Description	Prevent plunger from rusting; absorb moisture	Prevent fuel pump transfer pump gears from rusting	SHOWLY SHOWLY

Minors are forbidden to use the fuel pump transfer pump gear assembly, VCI anti-rust bag, and air bubble bag to avoid personal injury.

▲ VCI anti-rust bags and Anti-rust paper are non-degradable materials, please dispose them properly after using.

 $oldsymbol{\mathbb{A}}$  The fuel pump transfer pump gear and the installation parts should be coated with appropriate sealing oil during installation.

#### (2) Fuel Pump Transfer Pump Gear Box Size

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	No.	Name	Fuel Pump Transfer Pump Gear Package Size (cm)	
0	1	Fuel Pump Transfer Pump Gear Packing Box	5*6*12 All SALIN	

## 1.8. 094230-0050 Fuel Pump Transfer Pump Gear Testing Standard and Certificate

Shumatt can provide the factory quality inspection test report of each fuel pump transfer pump gear to ire that each delivered fuel pump transfer pump. ensure that each delivered fuel pump transfer pump gear meets the engine performance indicators.



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#### 1.9. 094230-0050 Fuel Pump Transfer Pump Gear Warranty Instructions

#### (1) Product Warranty Conditions and Instructions

It is necessary to provide pictures, videos, or test reports detected by the fuel pump transfer pump gear inspection equipment when the fuel pump transfer pump gear is abnormal during use as evidence to feed back to the salesman.

Abnormal conditions are properly explained such as: 1.Smoke, 2. Engine shake, 3. Difficulty starting the engine, 4. Engine noise, 5. oil leakage etc.

#### (2) Fuel Pump Transfer Pump Gear Warranty Gearage

Within 15 days after customer receives the 094230-0050 fuel pump transfer pump gear, if there is a performance failure and the product has no appearance damage, customer can choose to replace it or repair it;

If the 094230-0050 fuel pump transfer pump gear has performance problems during the warranty period (6-12 months), and it is confirmed that it is product's problems after testing, you can contact our salesmen to replace the same model or a reworked product with the same performance for free;

If the fuel pump transfer pump gear house has obvious scratches, it can only be repaired and it will be returned as it is if the product is confirmed to be fault-free.

Tips: For products not geared by warranty, our company can provide paid maintenance services. For products after paid repaired, the same performance problem will have a free warranty period within 3 months from the date of repairing.

#### (3) Fuel Pump Transfer Pump Gear Out of Warranty Gearage

- 1) The warranty period has expired.
- 2 Fuel pump transfer pump gear failure caused by high temperature, high pressure, humidity, rain and snow, saline-alkali land, earthquake, and used in abnormal environment.
- 3 Customer disassembles or repairs the fuel pump transfer pump gear personally resulting in damage to the fuel pump transfer pump gear.
- 4 Fuel pump transfer pump gear damage caused by man-made reasons (throwing, strong magnetic field magnetization, set fire).
- 5 Fuel pump transfer pump gear failure or fuel pump transfer pump gear damage caused by non-fuel pump transfer pump gear design, technology, manufacturing, quality, and other issues.
- 6 Fuel pump transfer pump gear failure due to system pressure exceeding system approved pressure.
  - 7 Fuel pump transfer pump gear failure caused by system voltage exceeding approved voltage.
- 8 Fuel pump transfer pump gear failure caused by impurities (water, lead, aluminum powder, iron powder, sulfide) in the system fuel exceeding the standard requirements.
- 9 Fuel pump transfer pump gear failure caused by not installing according to the tightening torque specified in the vehicle engine maintenance manual (the tightening torque is too large or too small).
- ① Fuel pump transfer pump gear failure caused by not following the installation angle specified in the vehicle engine maintenance manual.
- ① Fuel pump transfer pump gear failure caused by not following the cleaning requirements specified in the vehicle engine maintenance manual.
- 12 Fuel pump transfer pump gear failure caused by failure to replace consumable parts as specified in the vehicle engine maintenance manual.

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- ③ Fuel pump transfer pump gear failure caused by not complying with the intake system fit clearance and exhaust system fit clearance requirements specified in the vehicle engine maintenance manual.
- Failure to replace the consumable parts and the fitting clearance of the oil inlet system pipeline and the fuel pump transfer pump gear connection in accordance with the fuel intake system specified in the vehicle engine maintenance manual.

#### 1.10. 094230-0050 Fuel Pump Transfer Pump Gear Manufacturer

Fuel Pump Transfer Pump Gear's Manufacturer: Shenzhen Shumatt Technology Co., Ltd

#### 2. 094230-0050 Fuel Pump Transfer Pump Gear Technical Support

#### 2.1. 094230-0050 Fuel Pump Transfer Pump Gear Part Number Location

1) E.g.: See the fuel pump transfer pump gear part number as follows

No.	Name
Α	Bran, logo, coding

#### 2.2. 094230-0050 Fuel Pump Transfer Pump Gear Installation

#### (1) 094230-0050 Fuel Pump Transfer Pump Gear Installation Precautions:

The replacement of the fuel pump transfer pump gear must strictly follow the electrical system, the approved pressure of the low-pressure fuel intake system, the approved pressure of the high-pressure fuel circuit system, and fuel system replacement consumables requirements (including the low-pressure fuel circuit system filter and the high-pressure fuel circuit) specified in the vehicle engine maintenance manual.

A Strictly follow the operation manual of replacement of wearing parts of the fuel system, cleaning requirements for the connection between the fuel system and the fuel pump transfer pump gear, the fitting clearance of the fuel pump transfer pump gear connection, the installation angle and tightening torque of the fuel pump transfer pump gear, the fitting clearance of the intake system, and the fitting clearance of the exhaust system, so that to ensure the service life of the engine and the normal operation of the fuel pump transfer pump gear.

⚠ When installing the fuel pump transfer pump gear on the engine, it is necessary to clean the engine block, cylinder head and other parts connected to the fuel pump transfer pump gear, and ensure that there is no dust, carbon deposits, water, rust spots, etc.

⚠ When installing the fuel pump transfer pump gear on the engine, please carefully check the components related to the installation of the fuel pump transfer pump gear to ensure they are not deformed, such as the fuel pump transfer pump gear pressure plate, screw, push rod and other accessories, and install it in strict accordance with the operation steps of the engine maintenance manual.

A It is forbidden to operate the bare fuel pump transfer pump gear for a long time in an environment with serious dust pollution and corrosion to iron products.

▲ It is forbidden to operate the bare fuel pump transfer pump gear for a long time in a strong magnetic field environment.

#### 2.3. 094230-0050 Fuel Pump Transfer Pump Gear Reasons for Not Working Normally

- (1) There is air in the oil circuit of the engine fuel system.
- (2) Vehicle fuel pump transfer pump gear fuel supply system is abnormal.

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- (3) Engine common rail system oil leakage or pressure limiting valve damage.
- (4) There is a short circuit, cutting out and poor contact in the wiring harness connected to the fuel pump transfer pump gear of the vehicle.
- (5) The long-term placement of the fuel pump transfer pump gear causes the anti-rust oil to solidify, and the internal components are stuck or the oil holes are blocked.

A Before installing, carefully check whether other components in the common rail system except the fuel pump transfer pump gear are damaged to prevent the fuel pump transfer pump gear from not working properly after being replaced.

#### 2.4. 094230-0050 Fuel Pump Transfer Pump Gear Causes of Being Damaged

- (1) Didn't operate properly according to engine maintenance manual during disassembly or installation, resulting in damage to the fuel pump transfer pump gear.
- (2) The fuel oil used for the vehicle does not meet the standard cause damage to the fuel pump transfer pump gear, such as: the water content in the fuel oil fexceeds the standard, iron powder, aluminum powder, sulfide impurities exceed the standard, etc.
- (3) The engine is not regularly maintained according to the engine maintenance manual (please refer to the vehicle maintenance manual for the maintenance mileage). For example, failure to replace the lubricating oil of the engine system for a long time will cause abnormal wear of the engine, excessive exhaust gas volume or a large amount of carbon deposits inside the engine. The filter is not replaced during maintenance or the replaced filter cannot reach the original filter standard. all above reasons can cause damage to the fuel pump transfer pump gear.
- (4) The abrasion of the fuel pump transfer pump gear produces iron powder and aluminum powder enter the fuel pump transfer pump gear and cause damage to the fuel pump transfer pump gear.
- (5) The deformation and abrasion of fuel tank result in iron powder or aluminum powder entering the fuel pump transfer pump gear and causing damage to the fuel pump transfer pump gear.
- (6) The fuel pump transfer pump gear is damaged due to replacement or adjustment of the relevant parts of the fuel pump transfer pump gear. For example, the valve clearance does not meet the standard after the engine is repaired, the replacement or modification of the wiring harness connected to the fuel pump transfer pump gear fails to meet the original standard.
- (7) The engine is overheated and overloaded for a long-time working result in damage to the fuel pump transfer pump gear.
- (8) The fuel pump transfer pump gear will be damaged naturally at the end of its working life.
- (9) The fuel pump transfer pump gear is magnetized (fuel pump transfer pump gear parts' magnetic exceeded) causing the fuel pump transfer pump gear to not work properly.

▲ Before replacing the fuel pump transfer pump gear, please check the engine parts carefully according to the engine maintenance manual to avoid the fuel pump transfer pump gear being damaged again after replacement.

#### 2.5. 094230-0050 Fuel Pump Transfer Pump Gear Technical Support Obtaining Methods

- (1) Fuel Pump Transfer Pump Gear Technical File, visit <a href="http://shumatt.com">http://shumatt.com</a> to get the technical file.
- (2) Fuel Pump Transfer Pump Gear Technical Videos

**Facebook:** Visit <a href="https://www.facebook.com/hison.li">https://www.facebook.com/hison.li</a> to get the technical videos, constantly follow can get more information.

**YouTube:** <a href="https://www.youtube.com/channel/UCByvYBx7VjV">https://www.youtube.com/channel/UCByvYBx7VjV</a> mAfxh Hu-aw to get the technical videos, constantly follow can get more information.

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**Shumatt:** Visit <a href="http://shumatt.com">http://shumatt.com</a> to get the technical videos.

(3) Fuel Pump Transfer Pump Gear Information Query Software

TruckBook Parts EPC APP, Android/Apple App Store download and install, visit <a href="http://shumatt.com">http://shumatt.com</a> to get the download and installation tutorial

(4) Search The fuel pump transfer pump gear test data through TruckBook Parts EPC APP.

#### 3. 094230-0050 Fuel Pump Transfer Pump Gear Purchase and Delivery

#### 3.1. 094230-0050 Fuel Pump Transfer Pump Gear Purchase Payment Term

Payment Terms: T/T, PayPal, Alipay, WeChat

A Please contact our salesmen for specific payment information.

#### 3.2. 094230-0050 Fuel Pump Transfer Pump Gear Main Sales Markets

Fuel pump transfer pump gear main sales markets: Asia, Europe, North America, South America, Africa etc.

#### 3.3. 094230-0050 Fuel Pump Transfer Pump Gear Declaration Requirements

Shumatt can assist customers to provide the following documents for import customs clearance: contract, invoice, packing list, bill of lading, insurance policy, certificate of origin, etc.

#### 3.4. 094230-0050 Fuel Pump Transfer Pump Gear Shipping Ways

**Destination in China Areas:** SF Express, Debon Express, the corresponding logistics company can be provided according to customer requirements in special cases.

**Destinations Out of China's Areas:** DHL, UPS, FedEx, TNT air, ocean or other shipping methods required by customers.

#### 3.5. 094230-0050 Fuel Pump Transfer Pump Gear Lead time

**Lead time:** Send out within 3 – 7 working days after receiving payment (Except for special products and special cases)

# 3.6. 094230-0050 Fuel Pump Transfer Pump Gear Logistics Time for Destination Out of China's Areas

#### **DHL Logistics Time:**

Country or Region of Departure	Hong Kong, China	Other Countries or Regions of Asia	Australia and New Zealand	Europe	America	Other Countries
China's Mainland	7 Days	7 Days	8 Days	8 Days	8-12 Days	7-10 Days

#### UPS Logistics Time: Country or Region of Departure: China's Mainland

Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time	Country of Destination	Estimated Arrival Time
Japan Hum	3 Days	SHOWLY NKOWLY	5-7Days	Egypt	5-7 Days
Turkey	5-7 Days	Singapore	3 Days	Switzerland	5-7 Days

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Bahrain	5-7 Days	Latvia	7-10 Days	New Zealand	7-10 Days
Sri Lanka	5-7 Days	Thailand	3 Days	Austria	5-7 Days
Romania	5-7 Days	Vietnam	3-5 Days	Estonia	5-7 Days
Malaysia	3-5 Days	Israel	5-7 Days	Mexico	7-10 Days
France	5-7 Days	America	5-7 Days	United Arab Emirates	5-7 Days
Italy	5-7 Days	Netherlands	5-7 Days	Bengal	7-10 Days
Lebanon	5-7 Days	Philippine	3-5 Days	Greece	7-10 Days
South Korea	3 Days	Spain	5-7 Days	Myanmar	5-7 Days
Canada	5-7 Days	Germany	5-7 Days	Saudi Arabia	7-10 Days
Portugal	5-7 Days	Australia	5-7 Days	South Africa	7-10 Days
Denmark	5-7 Days	Belgium	5-7 Days	Ukraine	7-10 Days
India	7-10 Days	Qatar	7-10 Days	Poland	5-7 Days
Indonesia	3-5 Days	Morocco	7-10 Days	Pakistan	7-10 Days
Kuwait	7-10 Days	SKNWLL SKNWLL SK	nw. Phow	SHOWLY SHOWLY	SHIMP. SH

The logistics time is for reference only and is subject to the actual arrival.

### 3.7. 094230-0050 Fuel Pump Transfer Pump Gear Packing

**Domestic express packaging:** Usually wrapped in waterproof scotch tape, such as picture No.1.

International express packaging: Wrapped with waterproof yellow tape After wrapping the black protective film, such as picture No. 2.

Pallet Shipping: Use fumigation free and recycling trays that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties for the outside, such as picture No. 3, also, the products can be packaged according to customers' requirements.

The packing tray is made of plastic and can be recycled.

Transparent tape, yellow tape, black wrapping protective film, white wrapping protective film are non-degradable materials, please dispose of them properly.

Minors are prohibited from using transparent tape, yellow tape, black wrapping protective film, and white wrapping protective film to avoid personal injury.

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Pic No. 1

Domestic express packaging:

Wrapped with Transparent tape



Pic No. 2
International express packaging:
Wrapped with yellow tape after wrapping black protective film



Pic No. 3

**Pallet Shipping:** Use pallet that meet export requirements, and use white wrapping protective film to wrap and bind with cable ties

#### 4. 094230-0050 Fuel Pump Transfer Pump Gear Storage Standard

#### (1) Choose a suitable storage place

The warehouse and cargo yard where the fuel pump transfer pump gear is stored should be kept clean and dry, and away from the factory buildings that generate harmful gases and dust; do not mix with acids, alkali, salt and other substances; the storage place should have a good drainage system; the cargo yard should be flattened with gravel or furnace ash etc. to enhance the water permeability of the surface layer to keep the reservoir area dry.

#### (2) Strict requirements of warehousing

Strict inspections should be carried out when the fuel pump transfer pump gears are put into storage, the surface cleaning work should be done well to remove water traces, oil stains, ash, and other dirt, remove the rust and do anti-rust treatment in time. Packaged fuel pump transfer pump gears must be protected from damage.

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#### (3) Keep the warehouse dry and preventing moisture

The relative humidity is usually below 70% for the fuel pump transfer pump gears placed in the room, and the corrosion of the fuel pump transfer pump gears is significantly reduced.

Fuel pump transfer pump gears must be stored in the warehouse, and they are forbidden to store in the same warehouse with commodities with high water content.

#### (4) Stack Properly

After the fuel pump transfer pump gear is exposed to rain, the corrosion rate will increase significantly. The purpose of sealing is to isolate the fuel pump transfer pump gear from rainwater and humid air, so the warehouse window should be checked in time to avoid rainwater entering the warehouse

If the fuel pump transfer pump gear package is damaged, it should be repaired or replaced; when the package is damp, the packaging material should be dried; if the original anti-corrosion and oil applied at the factory is found to be damaged or dried up, it should be cleaned and re-applied oil in time.

A It is forbidden to leave the fuel pump transfer pump gear exposed in the air for a long time.

▲ It is forbidden to store acids, alkali, salt, and other substances together with the fuel pump transfer pump gear.

The unpacked fuel pump transfer pump gear must be rust-proof during secondary storage.

#### 5. Company Information



#### 5.1. Company Introduction

Chinese Name: 深圳市舒马特科技有限公司

English Name: Shenzhen Shumatt Technology Co., Ltd

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**Website:** www.shumatt.com

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Shenzhen Office: Exit C, Qiao Touxi Metro Station, NO. 66 Chongqing Road, Fuhai Avenue, Bao'an District, Shenzhen, China Mainland

Hong Kong Office: Jianfa Street Industrial Zone, Tuen Mun, New Territories, Hong Kong, China

After-sales Service Address: Please contact our salesmen to obtain and provide the corresponding product maintenance reasons (Reference: 1.9. 094230-0050 Fuel Pump Transfer Pump Gear Warranty Instructions)

#### 5.2. Sales-men's Contact Information

No.	Name	WeChat/WhatsApp	Email					
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